Solar Lithium Battery Energy Storage System

User Manual

Version: 1.0

Rack Mounted Lifepo4 battery 51.2v 100Ah -5.12kwh

Model No : GSL-51-100

For On / Off Hybrid Solar Storage System

Contents

1.Safety Precautions

- It is very important and necessary to read the user manual carefully before installing or using the battery. Failure to follow any of the instructions or warnings in this document can result in electrical shock, serious injury, death, or may damage the battery and the whole system.
- If the battery is stored for a prolonged time, it is requirement that they are charged every three to six months, and the SOC should be no less than 80%.
- The battery needs to be recharged within 12 hours, after fully discharging.
- Do not expose cable outside.
- All battery terminals must be disconnected before maintenance.
- Do not use cleaning solvents to clean the battery.
- Do not expose the battery to flammable or harsh chemicals or vapors.
- Do not paint any part of the battery, include any internal or external components.
- Do not connect battery with PV solar wiring directly.
- Any foreign object is prohibited to be inserted into any part of the battery.
- Any warranty claims are excluded for direct or indirect damage due to items above.

1.1.Before Connecting

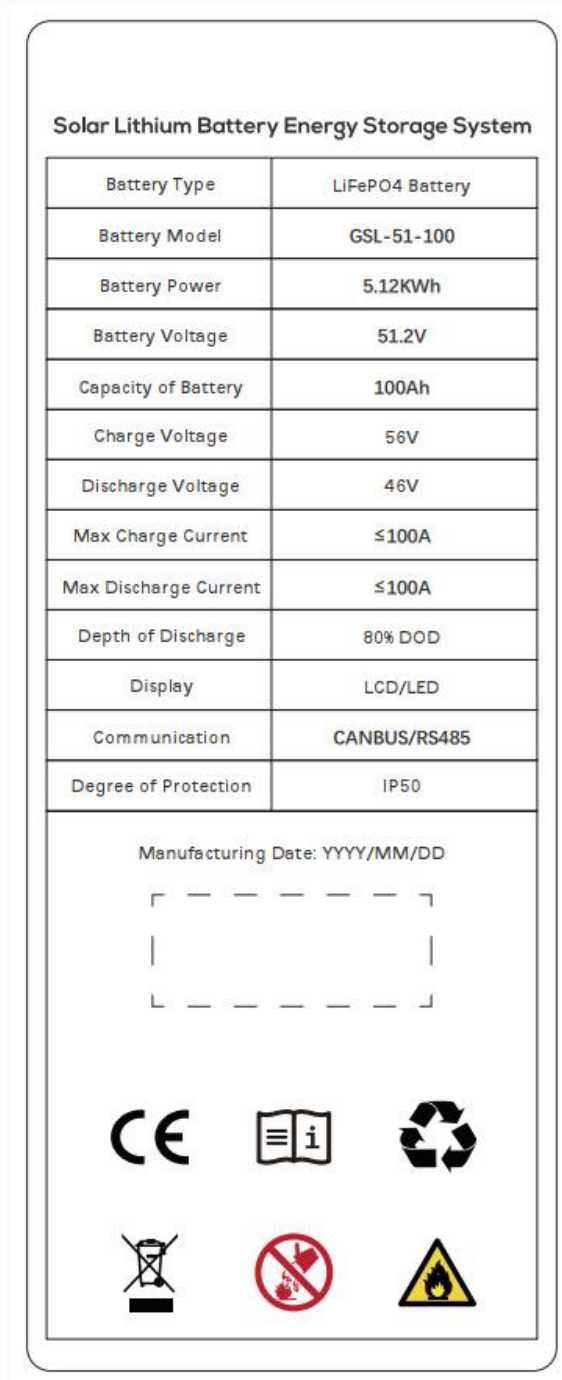
- After unpacking, please check the battery and packing list first, if the battery is damaged or spare parts are missing, please contact the dealer.
- Before installation, be sure to cut off the grid power and make sure the battery is in the turned-off mode;
- Wiring must be correct, do not mix-connect the positive and negative cables, and ensure no short circuit with the external device;
- It is prohibited to connect the battery with AC power directly;
- **The embedded BMS in the battery is designed for 51.2VDC, please DO NOT connect battery in series;**
- **It is prohibited to connect the battery with different type of battery;**
- **Please make sure battery SOC and Voltage should be the same level before paralleling two more batteries together.**
- Please ensure the electrical parameters of battery system are compatible to inverter;
- Keep the battery away from fire or water.

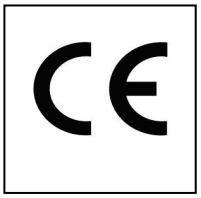
1.2.During operation

- If the battery system needs to be moved or repaired, the power must be cut off first and the battery is completely shutdown;
- It is prohibited to connect the battery with different type of battery;
- It is prohibited to put the batteries working with faulty or incompatible inverter;
- In case of fire, only dry powder fire extinguisher can be used, liquid fire extinguishers are prohibited;
- Please do not open, repair or disassemble the battery. We do not undertake any consequences or related responsibility due to violation of safety operation or violating of design, production and equipment safety standards.

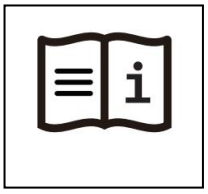
2. Battery Details

2.1 Battery Product Label

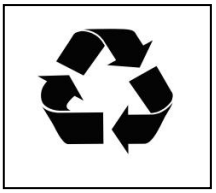




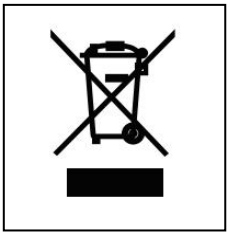
This battery product meets European directive requirements



Read the user manual before using



After the battery life is terminated, the battery can continue to be used after it recycled by the professional recycling organization and do not discard it at all



The scrapped battery cannot be put into the garbage can and must be professionally recycled.

Keep battery far from fire-easy flammable and explosive materials.

Be careful with your actions and be aware of dangers

2.2 Dangerous label

WARNING AVERTISSEMENT

1. Do not disassemble or alter the battery in any way.
   Ne démontez ni modifiez la batterie en aucune façon.
2. Do not use the battery for purposes not described in its documentation.
   N'utilisez pas la batterie à des fins non décrites dans sa documentation.
3. Do not drop, strike, puncture, or step on the battery.
   Ne laissez pas tomber, ne heurtez pas, ne percez pas et ne marchez pas sur la batterie.
4. In case of electrolyte leakage, keep leaked electrolyte away from contact with eyes or skin, immediately clean with water and seek help from a doctor.
   En cas de fuite d'électrolyte, évitez tout contact de l'électrolyte qui fuit avec les yeux ou la peau, nettoyez immédiatement avec de l'eau et demandez de l'aide à un médecin.
5. Do not put the battery into a fire. Do not use it or leave it in a place near fire, heaters,or high temperature sources.
   Ne mettez pas la batterie au feu. Ne l'utilisez pas et ne la laissez pas à proximité de feux, de radiateurs, ou de sources de températures élevées.
6. Do not submerge the battery in water, or expose it to moisture.
   Ne plongez pas la batterie dans l'eau et ne l'exposez pas à l'humidité.
7. Do not allow the terminals to contact exposed wire or metal.
   Ne laissez pas les bornes entrer en contact avec du fil ou du métal exposé.
8. The battery is heavy and can cause injury if not handled safely.
   La batterie est lourde et peut provoquer des blessures si elle n'est pas manipulée en toute sécurité.
9. Keep out of reach of children or animals.Tenir hors de portée des enfants ou des animaux.

2.3 Battery Specifications

Battery Specifications	
Model No	**GSL-51-100**
Nominal Parameters	
Nominal Voltage	51.2V
Rated Capacity	100Ah
Energy	5.12kWh
Dimensions (W x H x D)	482.6*155*460mm
Weight	42.5kg
Electrical Parameters	
Max. discharge voltage of battery	56VDC
End of discharge voltage of battery	46VDC
Maximum charge current of battery	100A

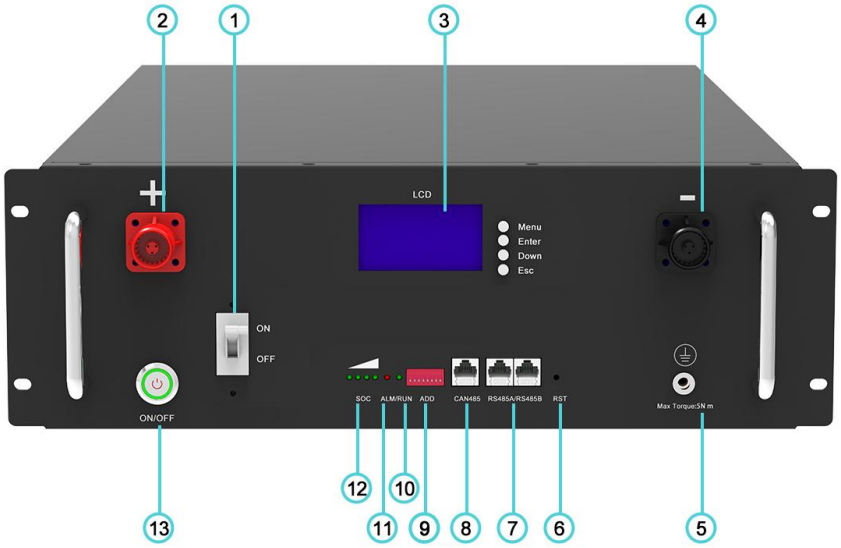
Maximum discharge current of battery	100A
Charging temperature range of battery	0-45℃
Discharge temperature range of battery	-20- 55℃
Number of cells in battery pack	16S1P
Lithium Battery Standard	IEC62619, CE-EMC, UN38.3, MSDS
Enclosure protection rating	IP50

3.Introduction to the battery

3.1 Key Features

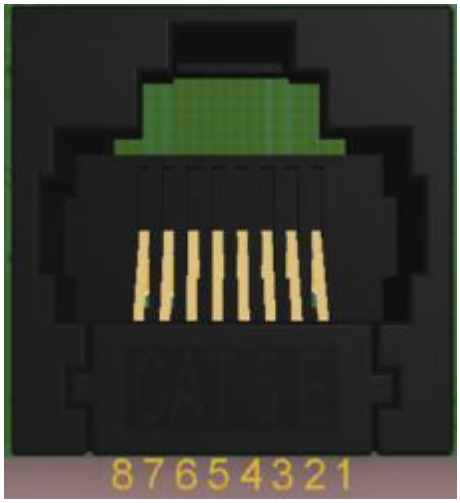
- LiFePO4 composition – provides exceptional safety and longevity
- High safety and reliability
- Over 6,500cycles
- Consistent performance over wide temperature range
- Rack-mounted, convenient installation
- Integrated state-of-the-art BMS to manage and monitor battery information including voltage, current and temperature as well as balance cell charging/discharging rates
- 10 years' warranty

3.2 Interface Introduction



No.	Description	Silk-screen	Remark
1	DC breaker	ON/OFF	
2	Battery Positive	+	
3	LCD Display	LCD	Battery state
4	Battery Negative	–	
5	Ground Connection		
6	RESET	RST	Restart function
7	RS485A/485B	RS485A/RS485B	Parallel function or connecting smart BMS software with computer
8	CAN/RS485	CAN/RS485	Connecting battery to Inverter
9	DIP ADDRESS	ADD	8 PINS Number
10	LED indicator	RUN	Running State
11	LED indicator	ALM	
12	LED indicator	SOC	
13	Power Switch	ON/OFF	

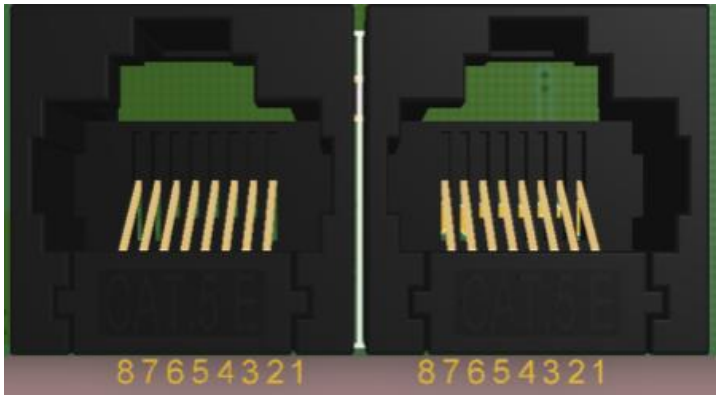
3.2.1 Communication interface



CAN&RS485

BMS and inverter communication connection

CAN - with 8P8C vertical RJ45 socket		**RS485- with 8P8C vertical RJ45 socket**	
RJ45Pins	**Definition notes**	**RJ45Pins**	**Definition notes**
4,	CANH	1、8,	RS485-B2
5,	CANL	2、7,	RS485-A2
		3、6,	GND



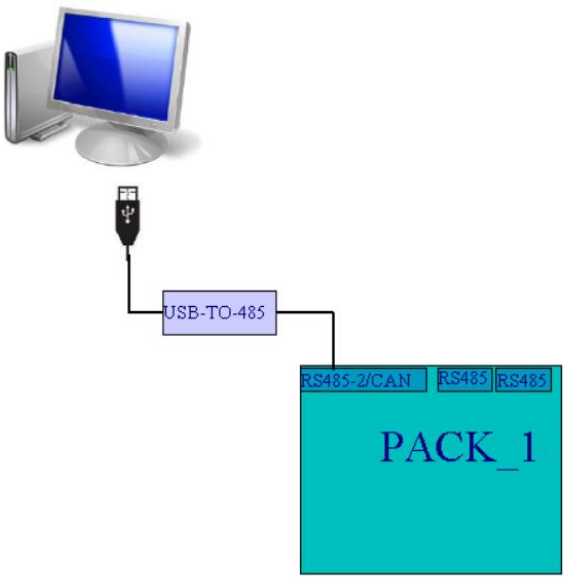
RS485-A/RS485-B

BMS internal grid connection & monitoring

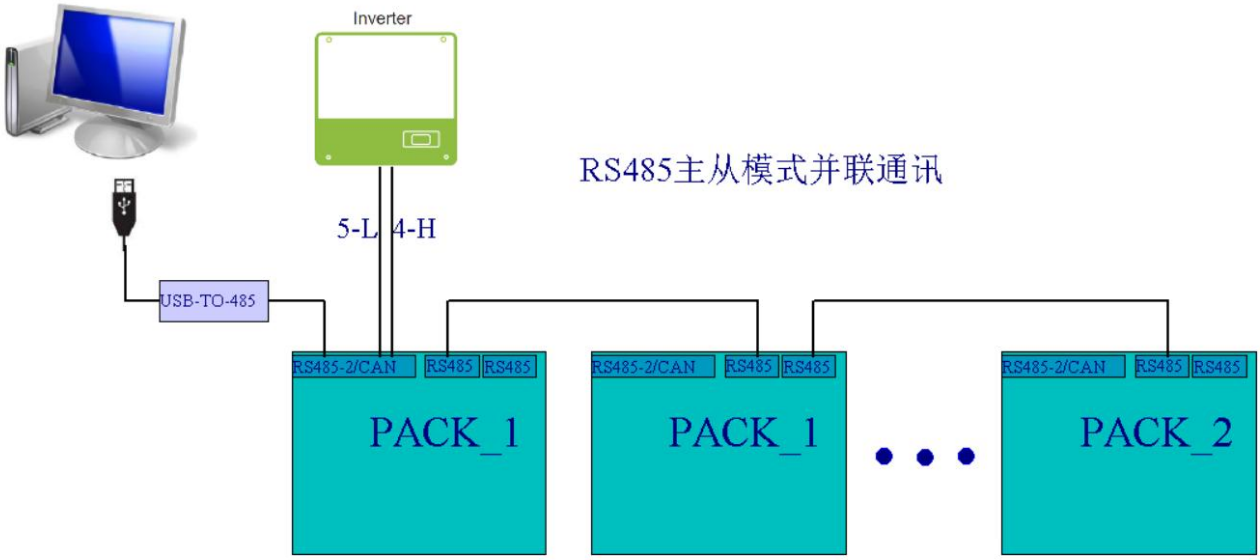
RS485_A/B - with 8P8C vertical RJ45 socket		RS485_A/B - with 8P8C vertical RJ45 socket	
RJ45 Pins	**Definition notes**	**RJ45 Pins**	**Definition notes**
1、8、	RS485-1	1、8、	RS485-B1
2、7、	RS485-A1	2、7、	RS485-A1
3、6、	GND	3、6、	GND
4、5、	NC	4、5、	NC

Communication applications

RS485 Stand-alone mode connection



- **RS485-A/B As master, CAN with inverter, 485-A/B as slave mode parallel communication**



Note : Monitoring of battery system performance is achieved via inverter monitoring portal/app

3.3 SOC Indicator & Status Indicator Guides

Chart 1: Battery Status

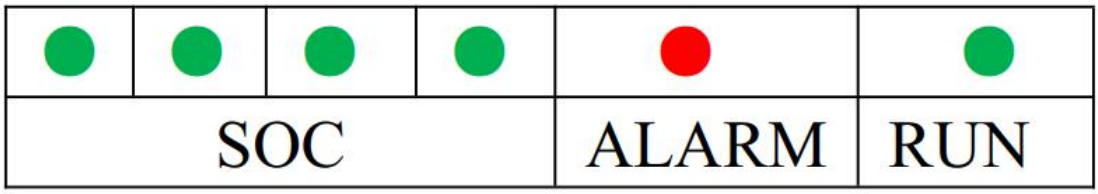


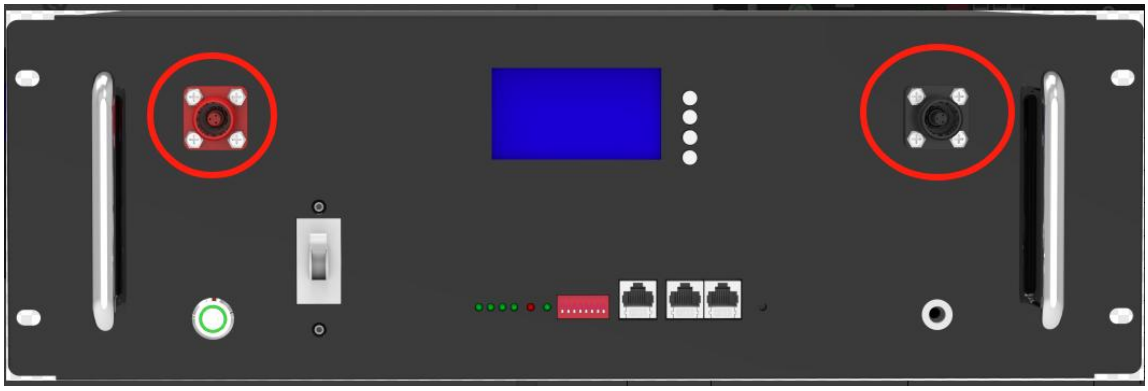
Chart 2: Battery Capacity

Capacity LED Indicator		L1	L2	L3	L4
SOC	0~25%	Flash	OFF	OFF	OFF
	25~50%	ON	Flash	OFF	OFF
	50~75%	ON	ON	Flash	OFF
	75~100%	ON	ON	ON	Flash
RUN Status		ON			

Chart 3: Battery status

Status	Normal / Warning / Protection	RUN	ALM	Capacity LED				Description
Shut Down	Shut Down	OFF	OFF	OFF	OFF	OFF	OFF	All OFF
Standby	Normal	Flash	OFF	OFF	OFF	OFF	OFF	Standby
Charge	Normal	Flash	OFF	Charge				
	Warning	ON	Flash					
	Protection	OFF	ON					
Discharge	Normal	Flash	OFF	Charge				
	Warning	ON	Flash					
	Protection	OFF	ON	OFF	OFF	OFF	OFF	UVP.OCP...
Fault		OFF	ON	OFF	OFF	OFF	OFF	Stop Charging or Discharing

3.4 Connectors



A.Charge / Discharge connectors: to connect the positive pole (+) and negative pole (-) from the battery to the inverter via DC breaker.

B.Canbus/485 active communication port between battery and inverter.

C.USB to RS485: to get dynamic monitoring data of the battery from upper computer.

D.Address: Reserved Address portal for multiple parallel connections.

3.5 Wake Up button

- Battery On: When battery is shut down, press this RST button for 3 seconds. It is activated when the LED lights flicker from RUN light to the lowest capacity indicator.
- Battery off: When battery is activated, press this button for 3 seconds. It will be shut down when the LED lights flicker from lowest capacity indicator to RUN light.

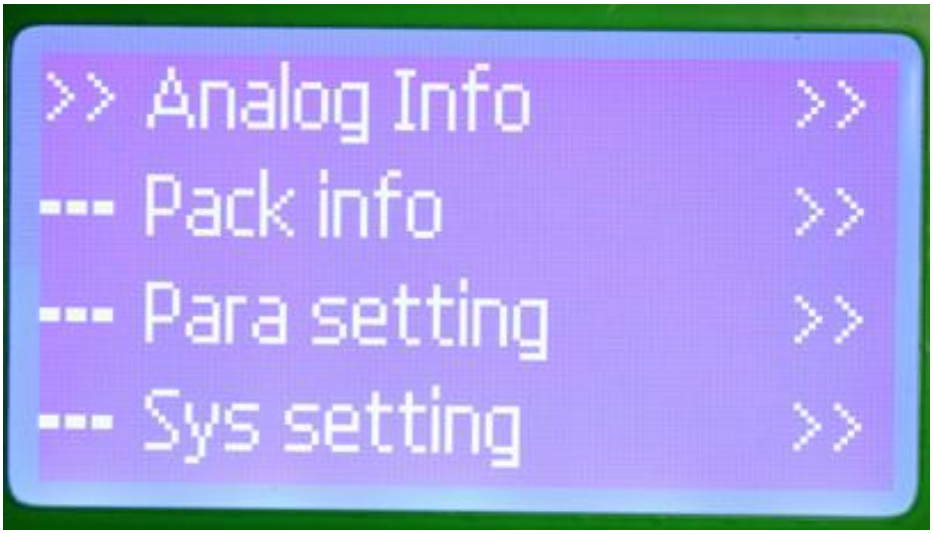
3.6 Display function instruction

3.6.1 Screen Display

3.6.2 Functional Display Interface introduction

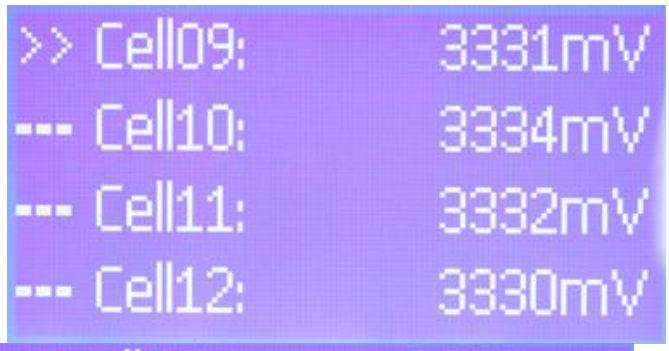
●Main menu page

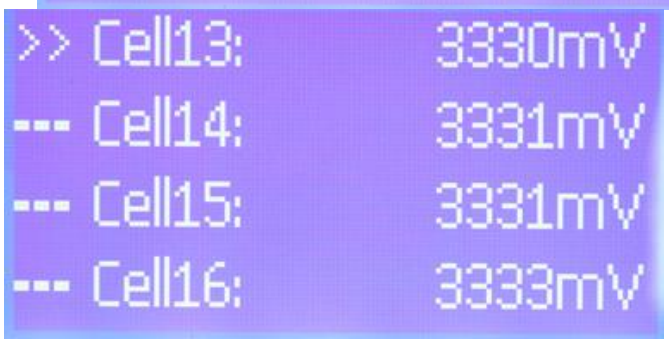
Electricity/dormancy activated, will show the welcome screen, press the MENU button to enter the main menu page. As shown in the figure below：



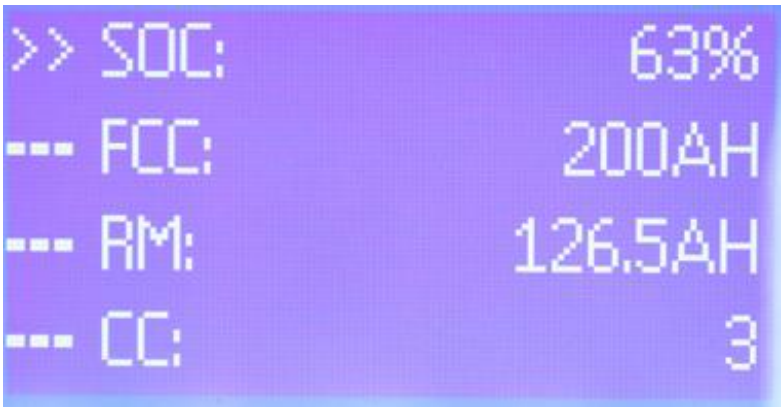
●**Analog Info- Battery temperature**

●**Analog Info-Battery cells state**

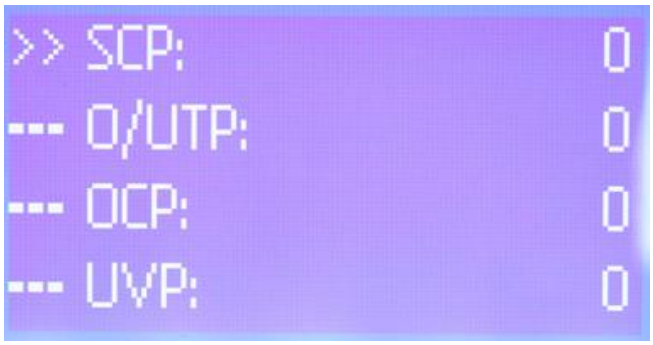


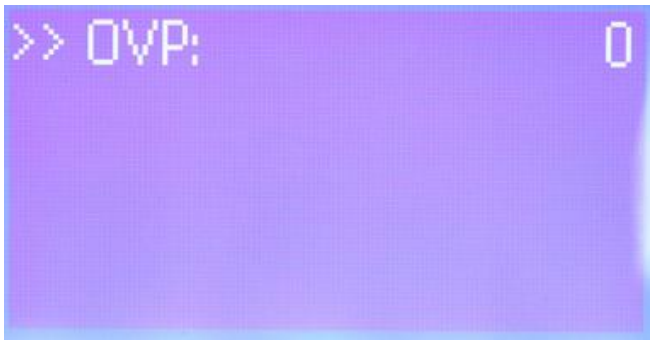


●Analog Info- Battery Capacity

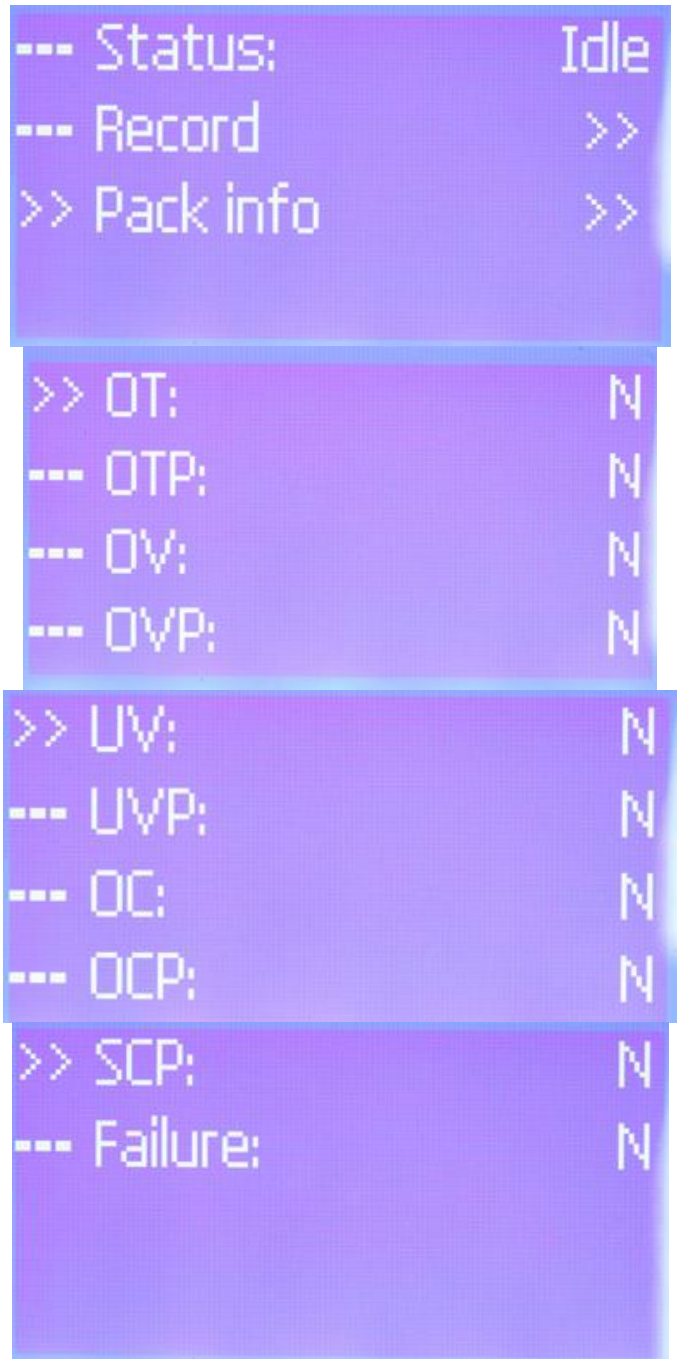


●Pack info—Record



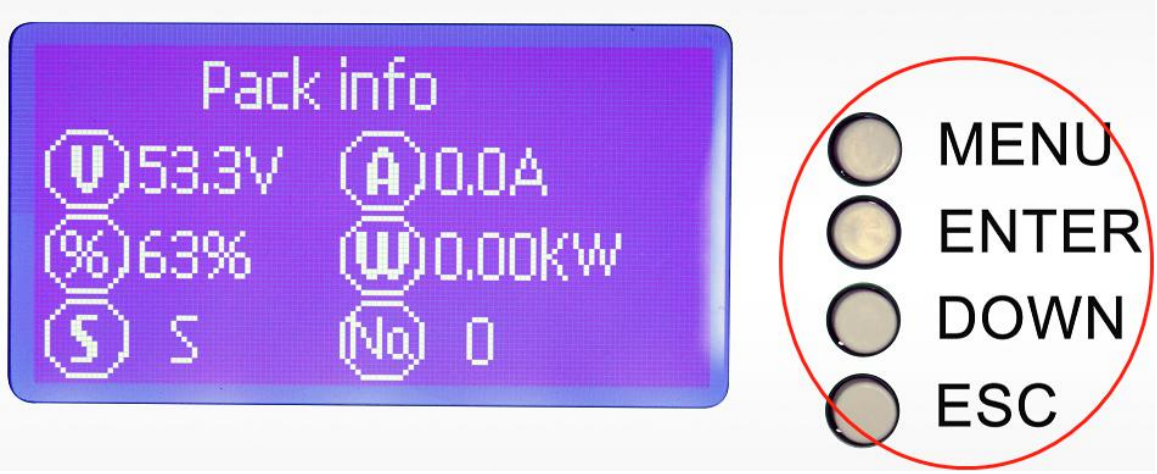


●**Pack info—Pack info**



●Key description

1)SW1----MENU，SW2----ENTER，SW3----DOWN，SW4----ESC



2) Each item is "》"or"--"as a beginning，among them"》"shows the current cursor position，press **DOWN** key can move the cursor position；with"》"end of the project the content of the said project has not shown, press **ENTER** key can enter the corresponding page.

3) Press **ESC** key can be returned at the next higher level directory.In any position， press **MENU** key can return to the main menu page.

4) In a dormant state, press any key, can activate the screen.

● Dormancy/Shut down

Under normal operation condition, with no keystrokes 1 minute later, system will enter a state of dormancy/shutdown.
Shut down/dormancy state, press any key, screen can be activated.

4. Safe handling of lifepo4 battery guide

4.1 Tools

The following tools are required to install the battery pack:

Wire cutter

Crimping Modular Plier

Screw Driver

NOTE

- Use properly insulated tools to prevent accidental electric shock or short circuits.
- If insulated tools are not available, cover the entire exposed metal surfaces of the available tools, except their tips, with electrical tape.

4.2 Safety Gear

It is recommended to wear the following safety gear when dealing with the battery pack:

Insulated gloves

Safety goggles

Safety shoes

5.Installation

5.1 Standard package list items

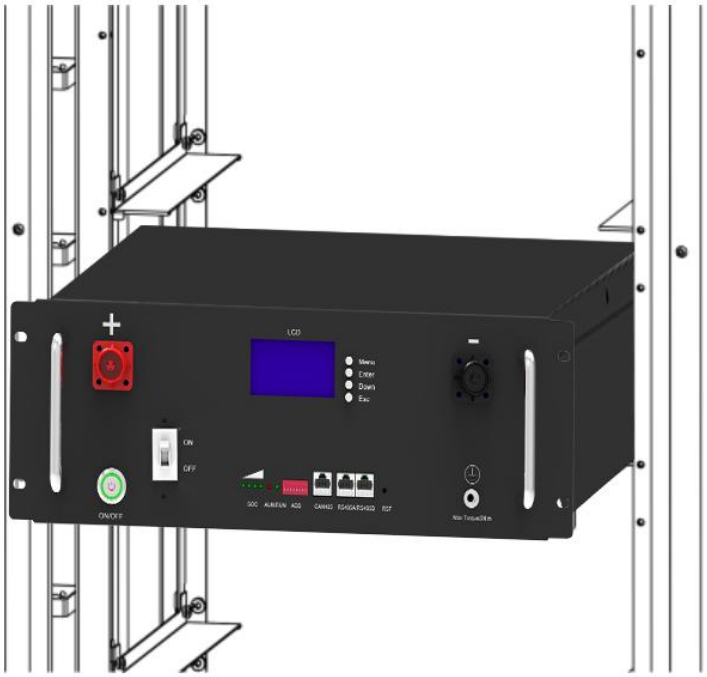
Thoroughly inspect the packaging upon receipt of goods. If there is any item missing or if there is any damage to the external packaging or to the unit itself upon unpacking, please contact us immediately.

NO.	Item	Quantity	Specification
1	 Battery Pack	1 PC	5.12kwh
2	Power Cable 	1 SET	2AWG Black , Red L 2.0 meter
4	Coms Cable 	1 PC	Battery canbus port to Inverter Canbus port L : 1.5 meter
5	Parallel com cable 	1 PC	Battery com port to Battery com port for parallel 16pcs at max L: 0.5 meter
6	Ground Cable	1 PC	Connect to the grounding point of the modules

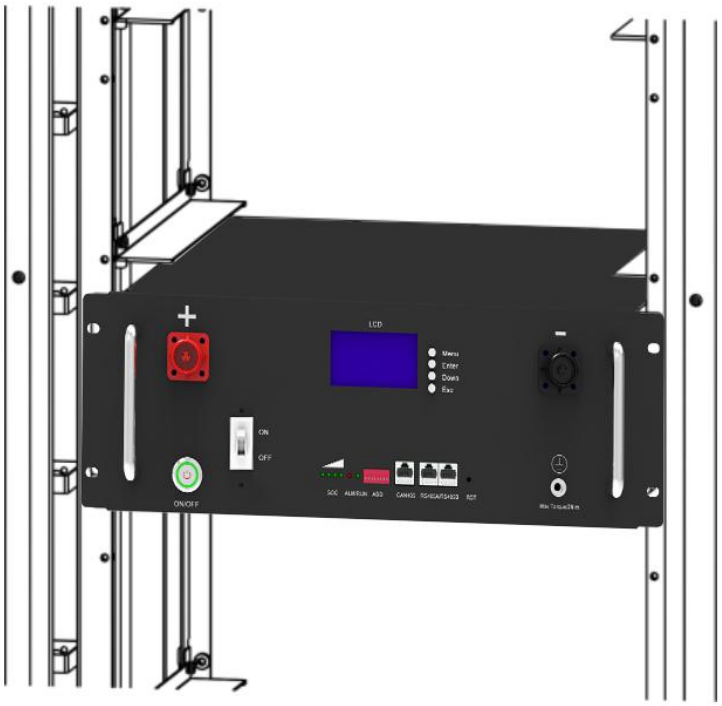
			
7	Screws 	5PCS	

5.2 Installation Location

A.Place the GSL-51-100 unit on the bracket as shown in the figure and push the device into the cabinet at the installation position. (The cabinet structure in the figure is for reference only)



B.Secure the GSL-51-100 unit to the cabinet with a nut through the mounting holes top on the hanging ears of the GSL-51-100 unit.



5.3 Electrical Installation

●Before connecting the power cables, using multi-meter to measure cable continuity, short circuit, confirm positive and negative, and accurately mark the cable labels.

●Measuring method:

--Power cable check: select the buzzer mode of multi-meter and detect the both ends of the same color cable. If the buzzer calls, it means the cable is in good condition.

--Short circuit judgment: choose multi-meter resistor file, probe the same end of positive and negative pole, if the resistor shows infinity, means that the cable is available.

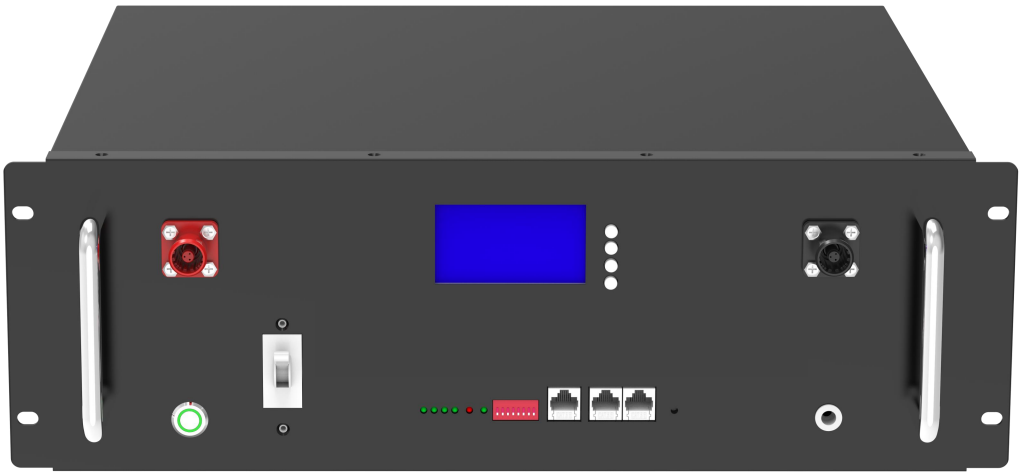
●After visual testing of power line is connection, the positive and negative poles of the battery shall be connected respectively to the positive and negative poles of the opposite terminal.

5.3.1 Connect the battery to the ground cable

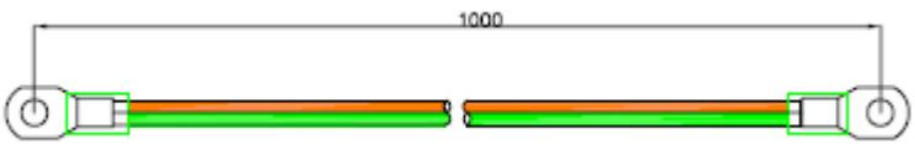
The Ground cable has been provided by factory manufacturer already.

The bolt locking torque is 6 NM.

Install a grounding cable to the grounding point of the modules.



Grounding cable:



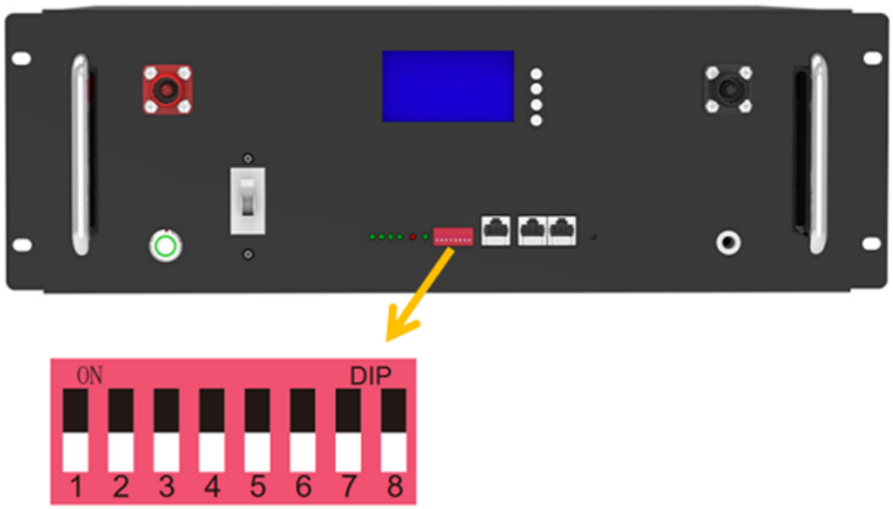
5.3.2 Inverter Connection

DIP ADDRESS SETUP

When the system is used independently:

Note: Before installation, please confirm whether the DIP switch mode of the master module in battery is correct according to use's inverter communication specification.

Except for the inverter specified by the customer's special requirements, the factory default DIP switch mode of master module is DIP Switch **mode 1 (ADD: 00000000).**



Before opening the cover to operate, you must contact supplier and inform the ID of the product. Supplier records this battery ID and authorizes the opening operation. Except changing the DIP switch mode, no other operations can be done.

5.3.3 How to connect Inverter

The battery is connected to the inverter, and it is required to use the dedicated power cable and communication cable (as accessories shipped with the cargo, the standard communication cable is a standard network cable. The applicable inverter is marked on the label of the network cable. If the inverter used by the customer is not covered by the standard communication cable, please contact supplier for the correct PIN Sequence) as follows:

--Keep the battery system at power off state, connect the power cable to the interface on the input side of the inverter first, and then connect the power cable to the interface on the battery side.

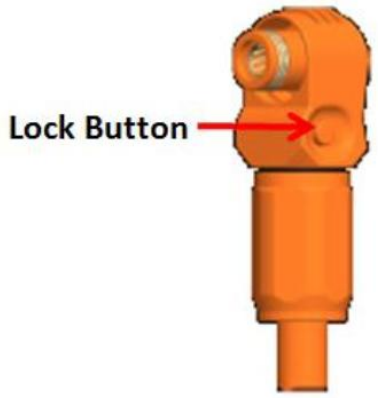
--The battery output interface is a quick connector, and the power cable (positive, negative) plug can be directly inserted into the battery socket. The power cable cross section is 35 mm2*2. .

Power Terminals

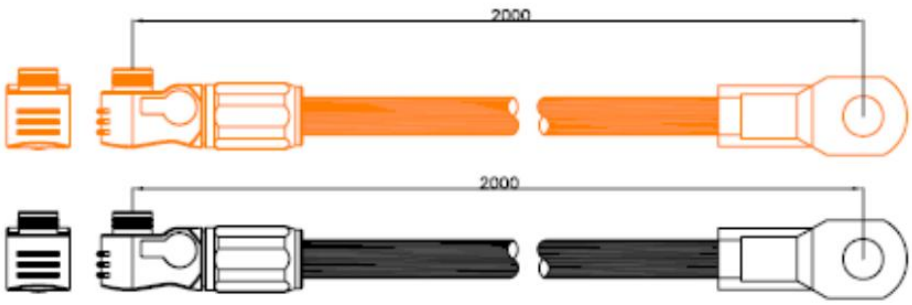
●Power cable terminals: there are two pair of terminals with same function, one connects to equipment, the other one paralleling to other battery module for capacity expanding.

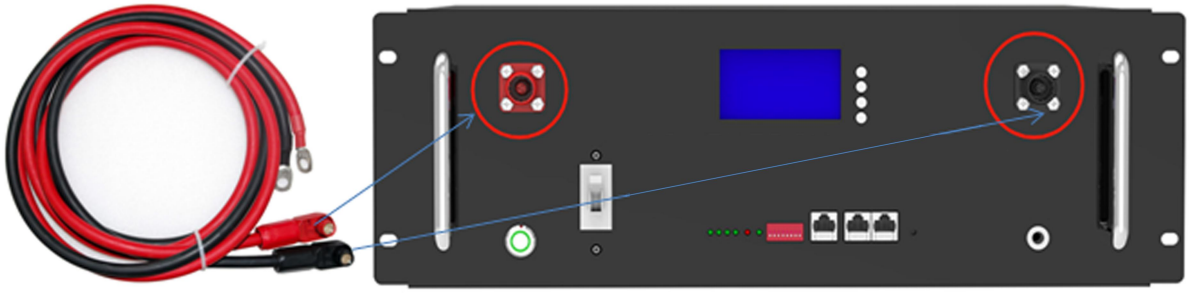
●For power cables uses water-proofed connectors.

●Must keep pressing this Lock Button while pulling out the power plug.



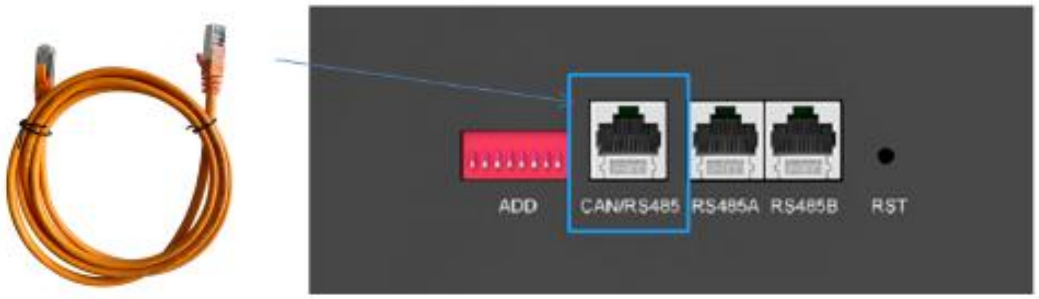
Power cables sets :

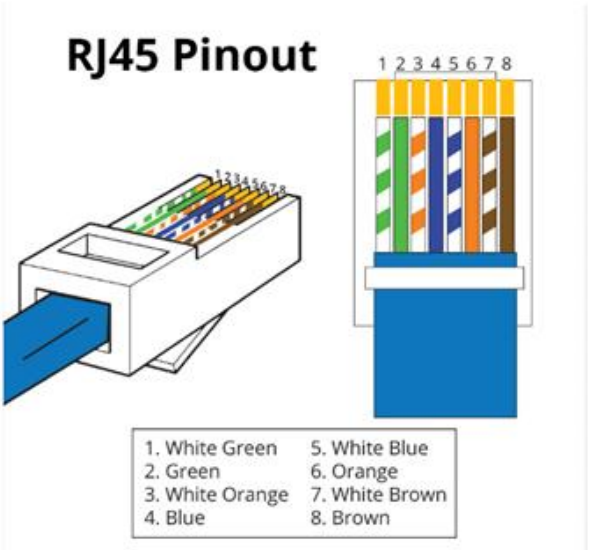


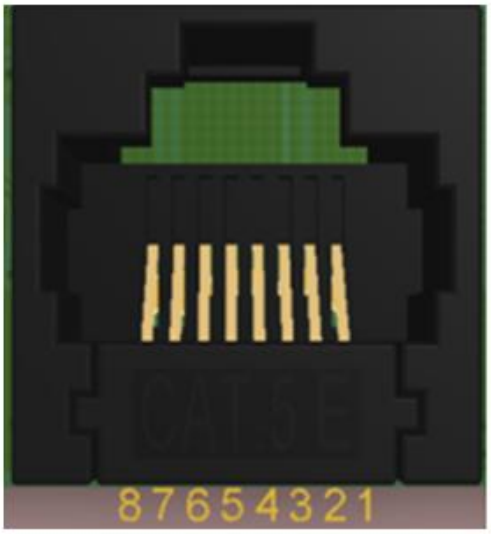


5.3.4 Connection of Communication Interface

Connect the CAN IN port of the battery to the CAN or RS485 communication interface of the inverter using the RJ45 cable.

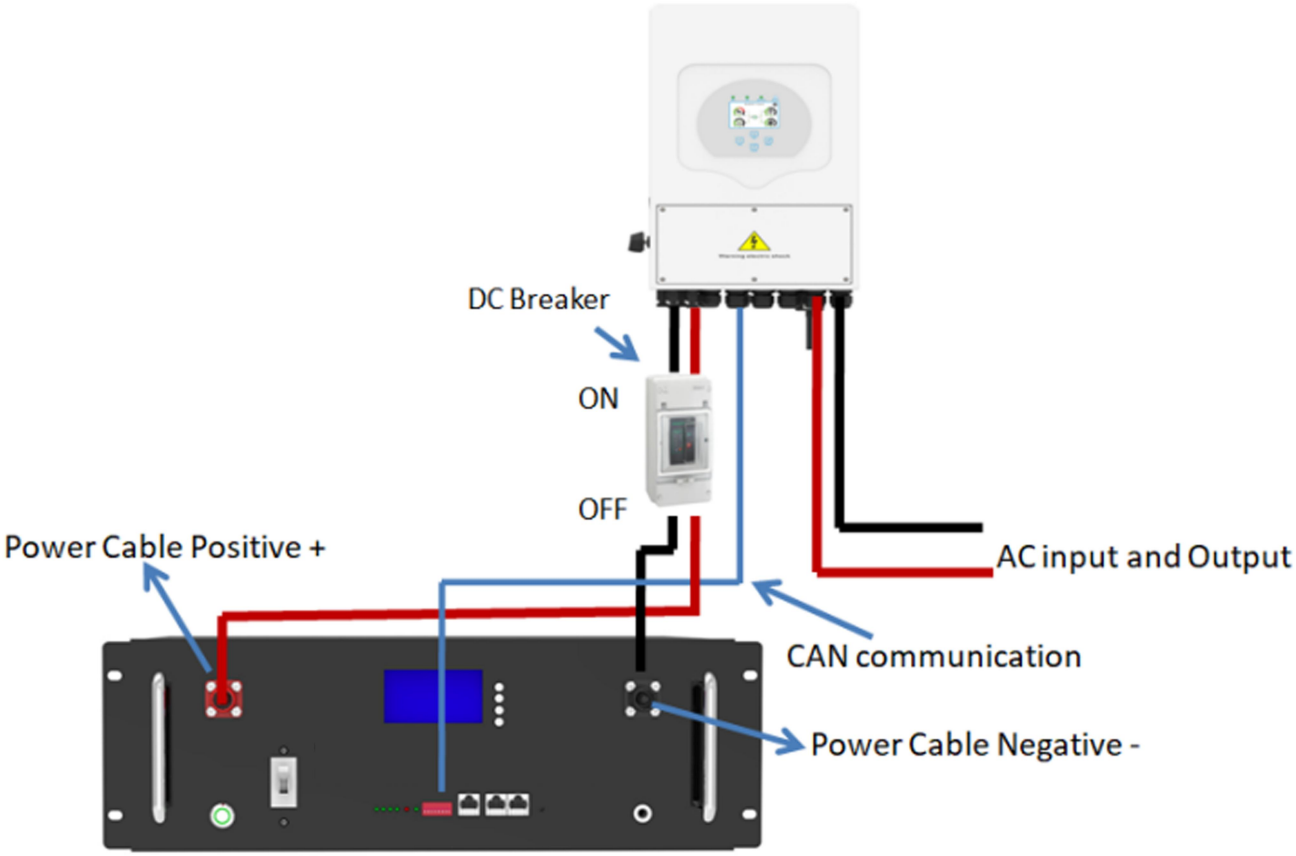


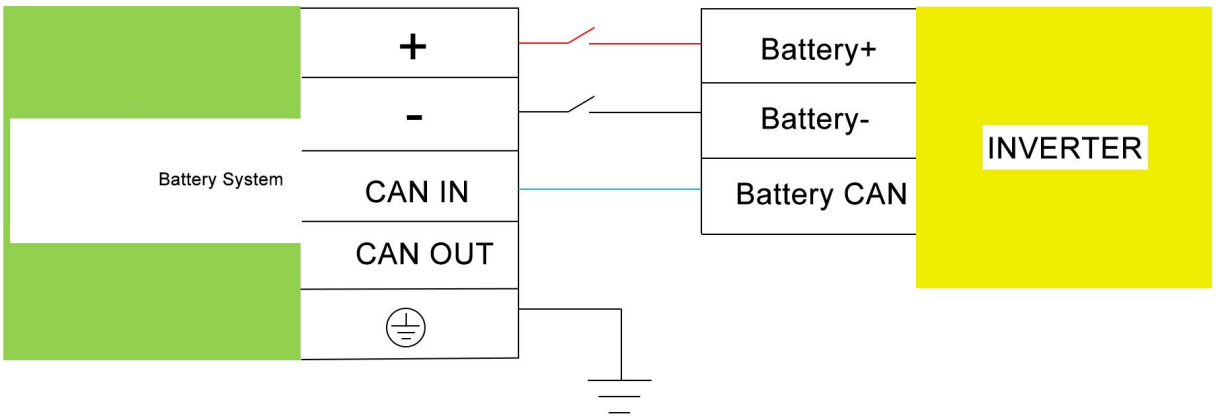




PIN Definition

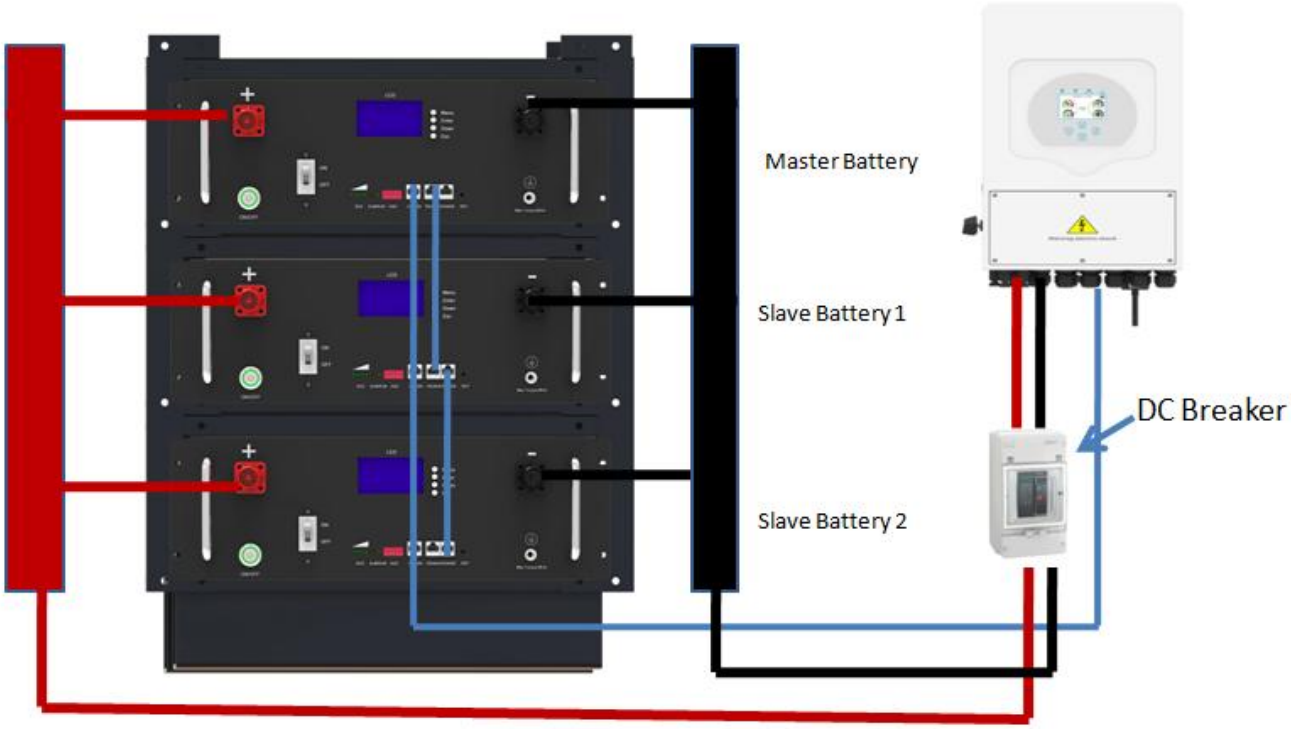
Foot Position	**Color**	**Definition**
PIN 1	White Green	485B
PIN 2	Green	485A
PIN 3	White Orange	X GND
PIN 4	Blue	CAN-H
PIN 5	White Blue	CAN-L
PIN 6	Orange	Reserved
PIN 7	White Brown	XIN
PIN 8	Brown	Reserved


DC Breaker
ON
OFF
Power Cable Positive +
AC input and Output
CAN communication
Power Cable Negative -


+
-
CAN IN
CAN OUT
Battery System
Battery+
Battery-
Battery CAN
INVERTER

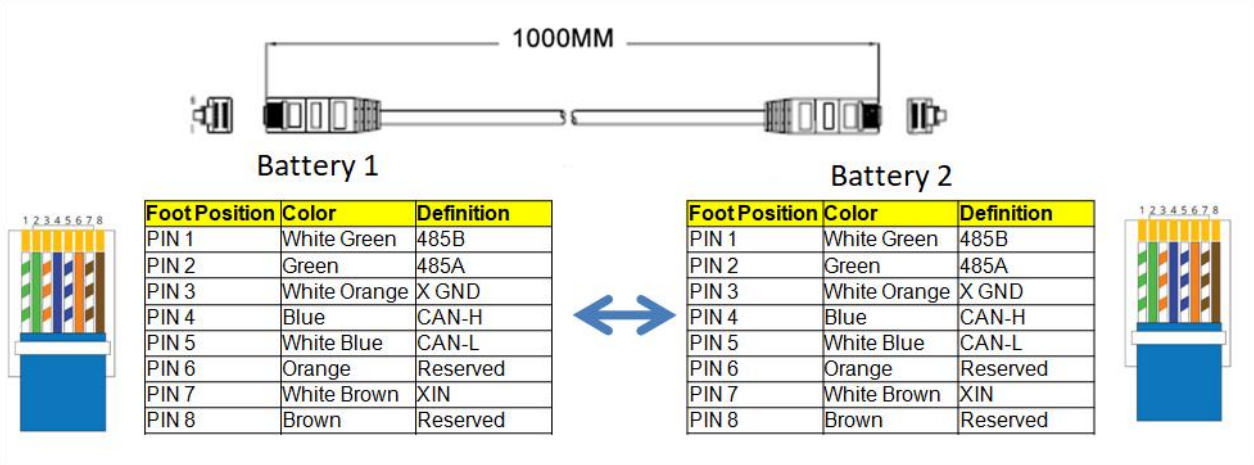
5.3.5 Parallel use of battery

When the system is used in parallel, it supports up to 16pcs rack batteries in parallel. According to the number of parallel system **(Take 3 batteries in parallel as an example), it needs to use: Power cable × 3 pairs, Battery-Inverter communication cable × 1PCS, Battery-Battery communication cable × 2PCS, Distribution box × 1PCS)** .The over-current capacity of the distribution box should be much higher than the maximum nominal current value when the load is running



PINOUT of System Parallel communication cable :

Communication cable for battery parallel connection

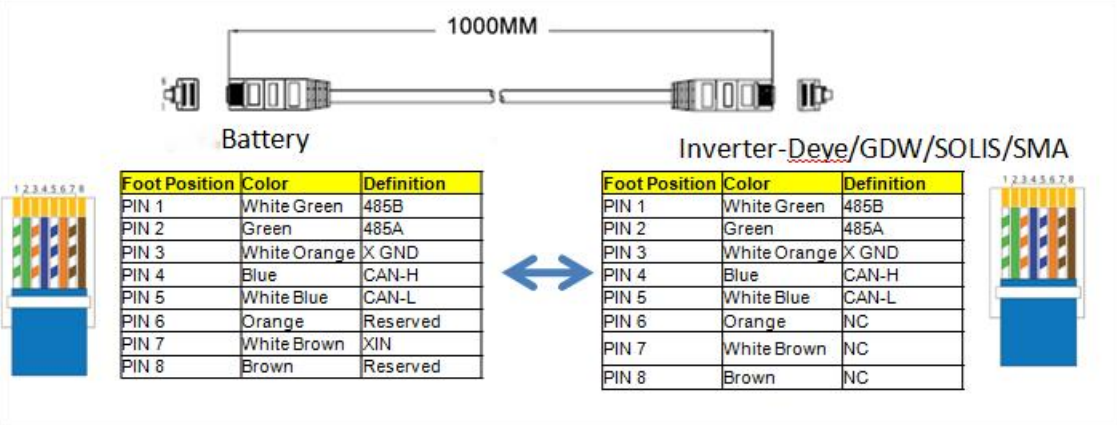


Foot Position	Color	Definition
PIN 1	White Green	485B
PIN 2	Green	485A
PIN 3	White Orange	X GND
PIN 4	Blue	CAN-H
PIN 5	White Blue	CAN-L
PIN 6	Orange	Reserved
PIN 7	White Brown	XIN
PIN 8	Brown	Reserved

Foot Position	Color	Definition
PIN 1	White Green	485B
PIN 2	Green	485A
PIN 3	White Orange	X GND
PIN 4	Blue	CAN-H
PIN 5	White Blue	CAN-L
PIN 6	Orange	Reserved
PIN 7	White Brown	XIN
PIN 8	Brown	Reserved

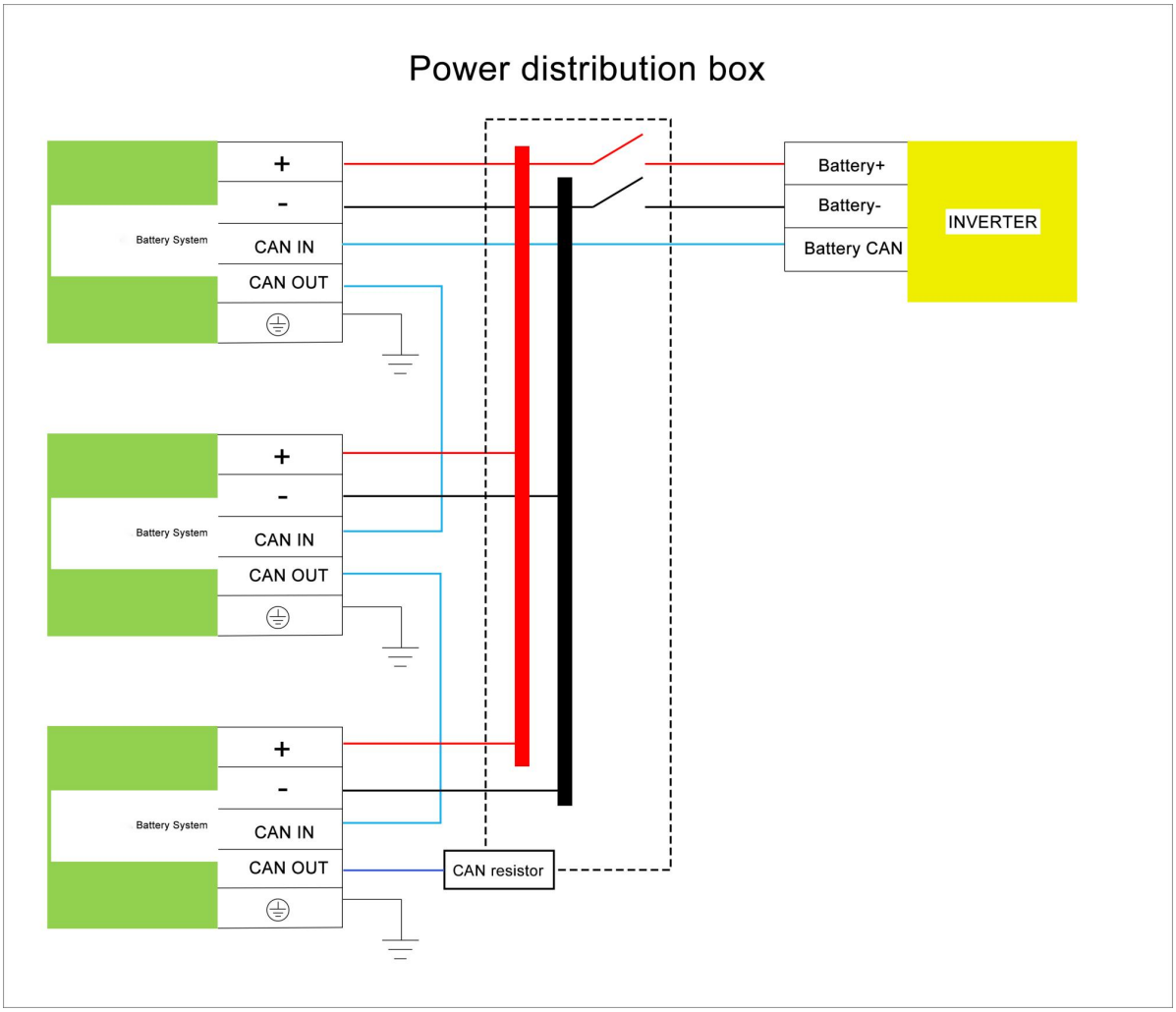
PINOUT of Battery-Battery communication cable diagram shown as below:

Communication cable for battery and inverter



Foot Position	Color	Definition
PIN 1	White Green	485B
PIN 2	Green	485A
PIN 3	White Orange	X GND
PIN 4	Blue	CAN-H
PIN 5	White Blue	CAN-L
PIN 6	Orange	Reserved
PIN 7	White Brown	XIN
PIN 8	Brown	Reserved

Foot Position	Color	Definition
PIN 1	White Green	485B
PIN 2	Green	485A
PIN 3	White Orange	X GND
PIN 4	Blue	CAN-H
PIN 5	White Blue	CAN-L
PIN 6	Orange	NC
PIN 7	White Brown	NC
PIN 8	Brown	NC



For Australian market, an over-current protection and isolation device between parallel batteries and between inverter and battery system.

Modifying the power cables to insert an over-current protection and isolation device between parallel batteries will not void product warranty.

5.4 Battery Module DIP switch definition and description.

DIP Switch Definition

DIP switch position (master communication protocol and baud rate selection)

# 1	# 2	# 3	# 4	# 5	# 6	# 7	# 8
Distinguish between master and slave				Baud rate selection OFF: CAN:500K, 485: 9600 ON: CAN 250K, 485:115200	No definition	No definition	No definition

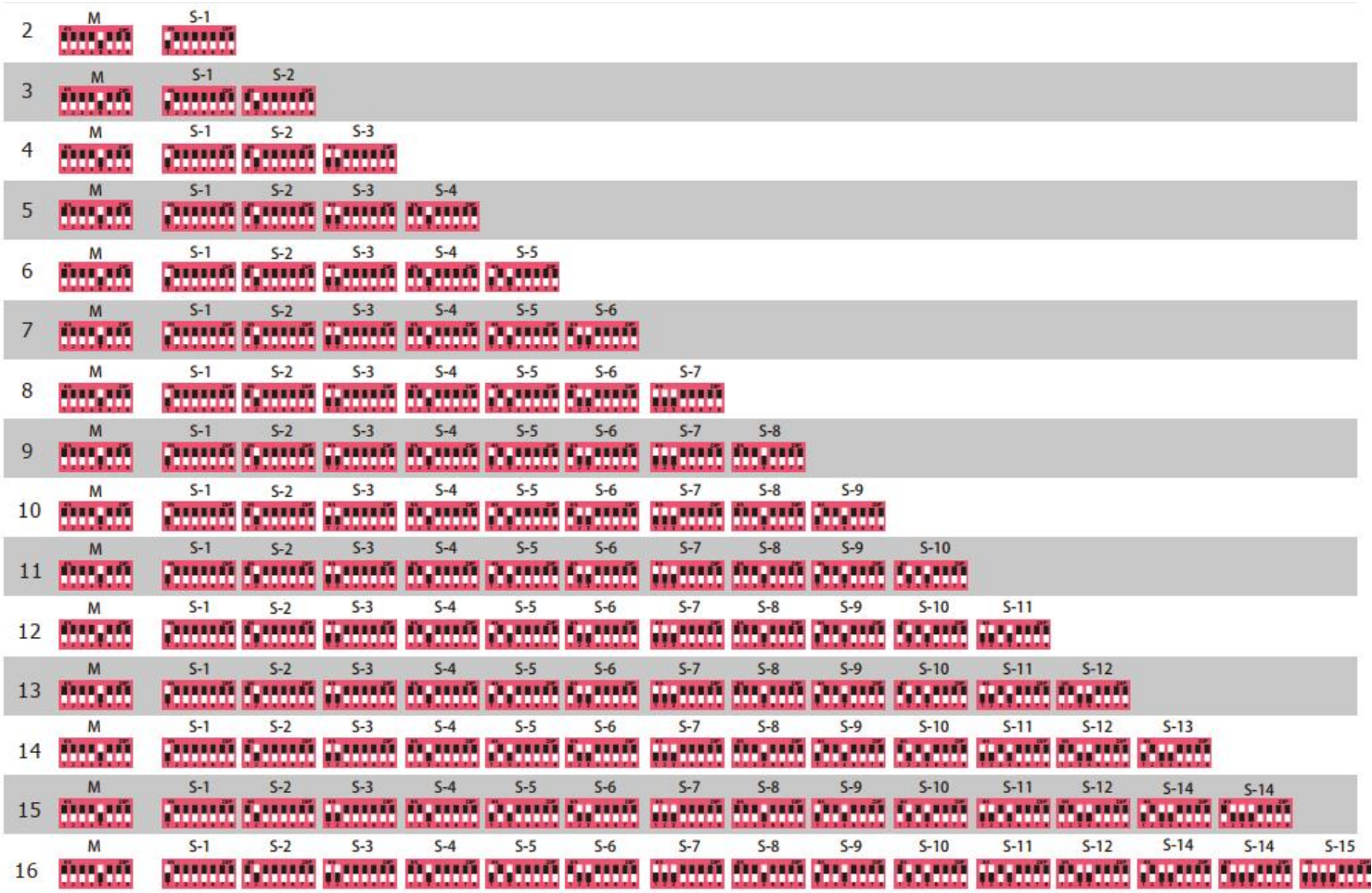
DIP switch description

For rack-mounted battery systems, the master module at the bottom of cabinet , the other modules are slaves.

For all different inverter models based on CAN or 485, you just need to set different DIP mode:

1) When battery works with GOODWE, SOLIS, LUX POWER, SOFAR, DEYE, VICTRON, ,GROWATT SPF, SCHNEIDER Conext series, before connecting you need confirm that the DIP switch mode of the master module in battery module is 000010000("# 5" to "ON")

2) Slave Battery setting from 2 pcs to 16pcs batteries as below :



Mark : M- master Battery S-Slave Battery

Caution

- Before connection, the positive and negative pole of the inverter input interface and the battery output interface should be confirmed.
- The red power line is connected to the positive pole and the black power line is connected to the negative pole.
- Before connection, it is necessary to confirm the charge and discharge parameters of the inverter interface.
- Voltage and current should meet the requirements of Table 2-2 battery performance parameters.
  Note: For more information of matching inverter brands, please subject to the latest document
- How to judge that the communication between the product is normal:

1) If there is communication between the inverter and battery system, it can be judged by the maximum charge and discharge current value on the inverter sent by the battery.
2) If there is communication between the inverter and battery system, it can be judged by the maximum charge and discharge current value on the inverter sent by the battery.

$$\frac{\text{(The maximum charge and discharge current value display on the inverter)}}{\text{(The maximum charge and discharge current value of one battery module)}} = \text{number of modules}$$

A.If the equation holds after calculation, it means communication between the GSL battery is normal.

B. If the GSL Battery light board shows three different colors flash alternately, it means the communication between battery is fault.

- Table 3-5 Battery& Inverter power matching table

Equipment Use	Charging a) The battery's long-term continuous charging current should be ≤0.5C b) If the battery remaining capacity is empty, please charge it within 48 hours after the battery is empty.
	Discharging c) The long-term continuous discharge current of the battery should be ≤0.5C d) The recommend maximum depth of discharge (DOD)of Battery PACK is no more than 85%.

5.5 Battery parameter settings on the inverter

Max Charging(Bulk) Voltage: 57.6V

Absorption Voltage: 56.5V

Float Voltage: 56V

Shut Down(cut off) Voltage: 48V

Shut Down(cut off) SOC: 10%

Restart Voltage: 52V

Max Charge Current:100A

Max Discharge Current: 100A

Power of Hybrid Inverter/ Off-grid Inverter	**Rack mounted battery system**	
	Type	**System Energy**
5KW	1* rack battery	5.12
10KW	2* rack battery	10.24
15KW	3* rack battery	15.36

5.6 Register on the website after installation

After the battery system installation is completed and the running is normal,you need to log in to the supplier official website to register the product installation and use information to make the product warranty effective.

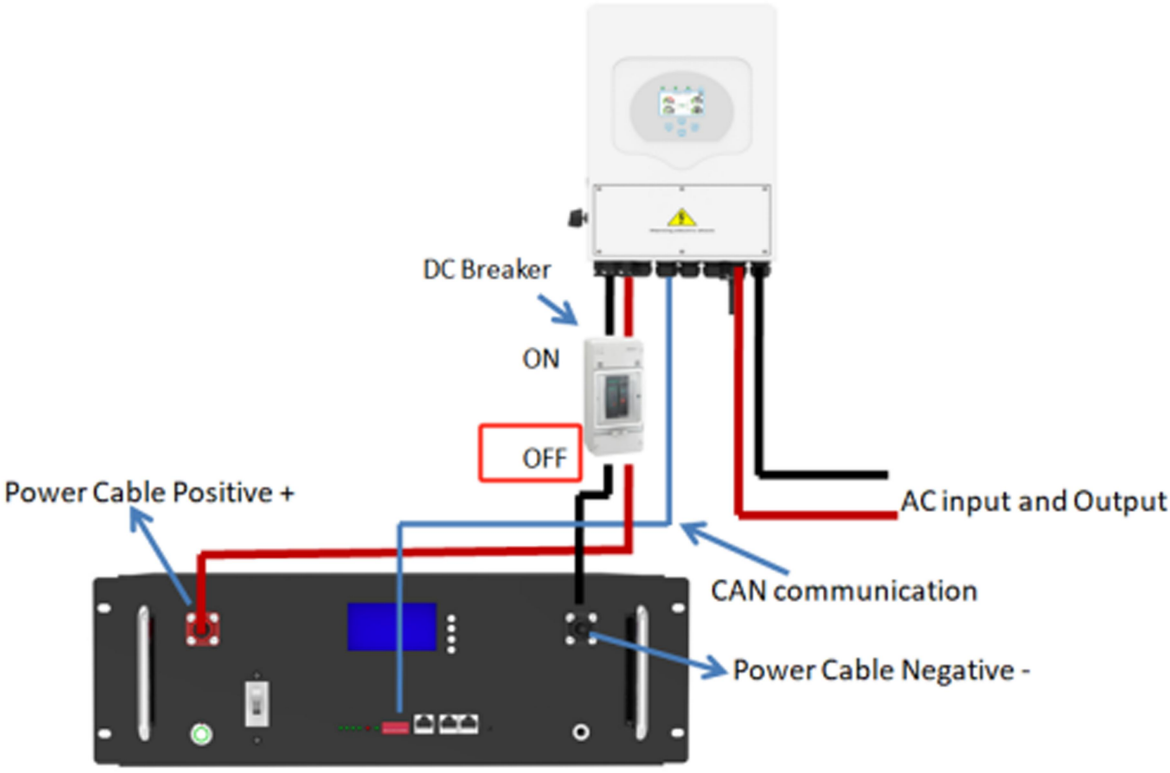
6.Use, maintenance and troubleshooting

6.1 Battery system usage and operation instructions

After completing the electrical installation, follow the instruction below to start the battery system.

1) Power on

Step 1 : Before turning on the battery, please make sure the DC breaker between battery and inverter is on ”OFF” position.



--Make sure battery positive and negative connect DC breaker +/- port .

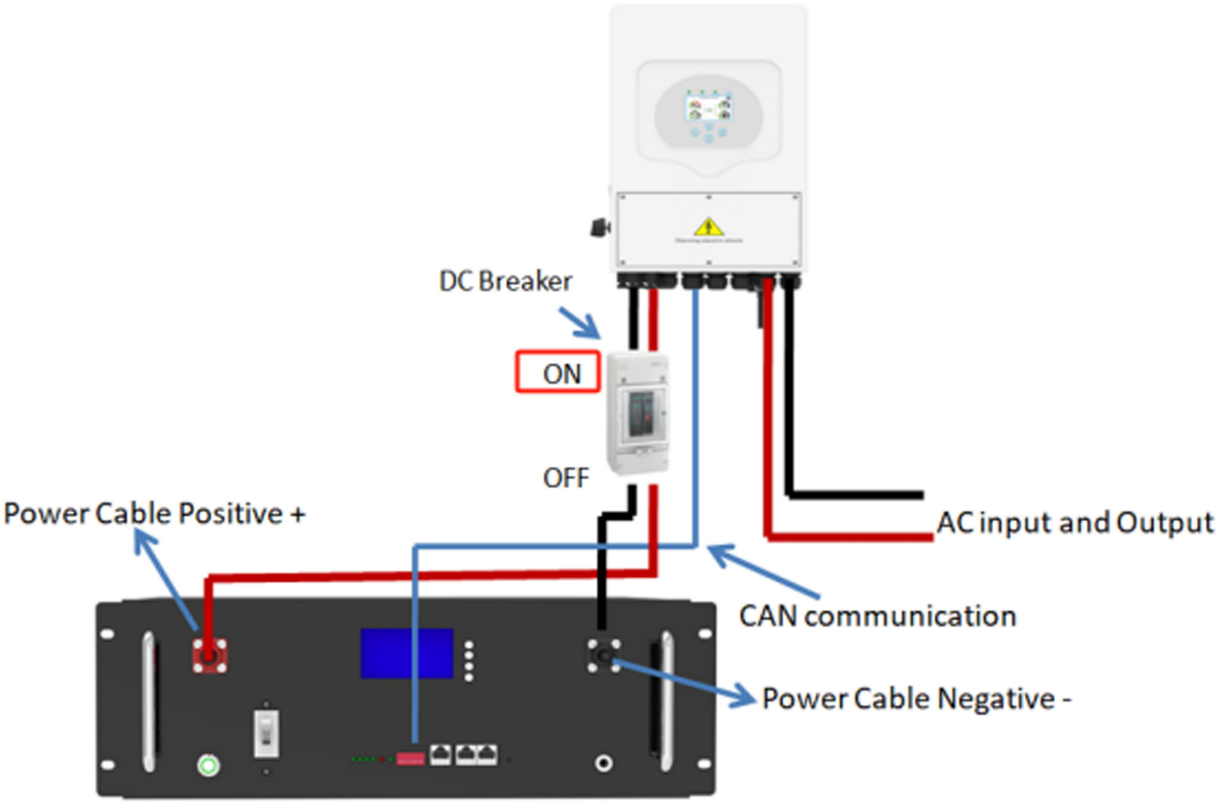
Red cable is for positive side; Black cable is for negative side.

--Make sure Coms cable connects inverter CAN port correctly.

--Make sure all the installation and operation must follow up local electric standard.

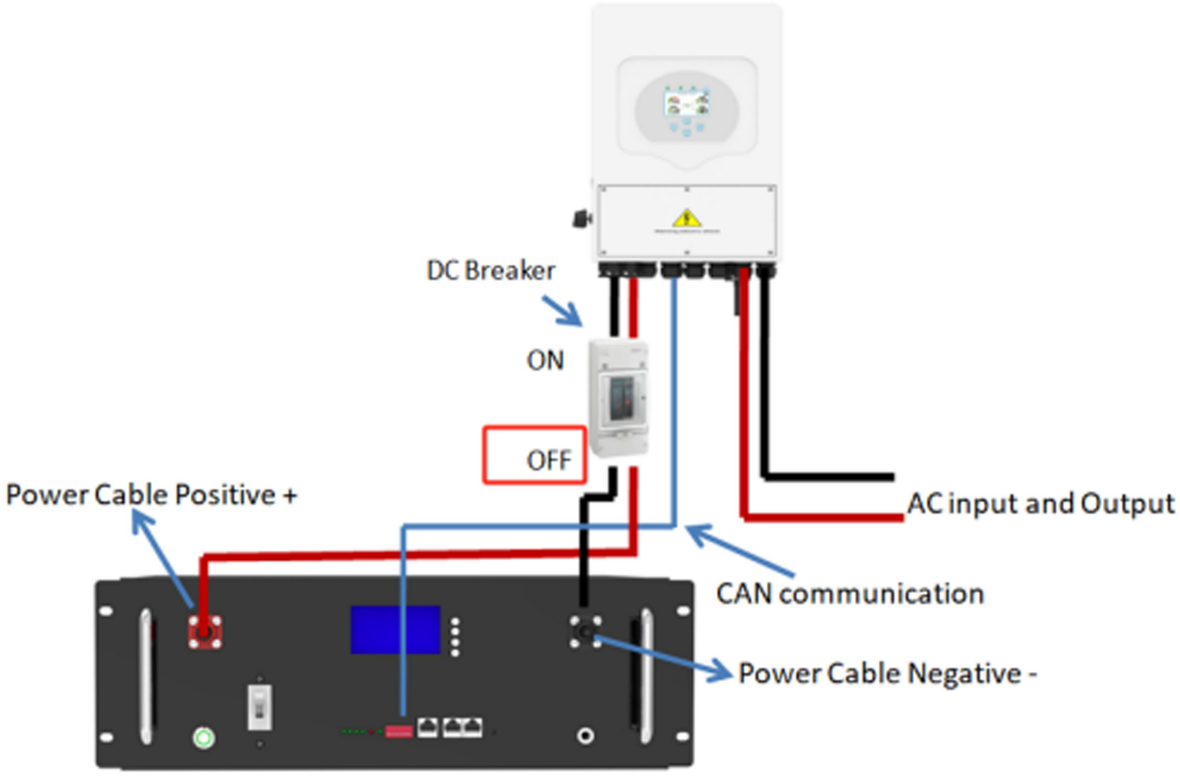
Step 2 ： Turn on Battery DC Switch , then LCD and LED will be flash at once, BMS is activated. Customer can check battery SOC, Voltage state on LCD.

Step 3. Pull DC breaker to “ON” position, then system can begins to work.



2) Power off

Step 1. Pull down DC breaker switch on “OFF” position



Step 2 : Turn off Power switch， then BMS, LCD and LED are off automatically.

Caution

- After pressing the power button, if the battery status indicator lights shows abnormally, please refer to the "6.2 Alarm description and processing". If the failure cannot be eliminated, please contact the retailer timely.
- After pressing the power button, if the battery status indicator continues to be red, please refer to the "6.2 Alarm description and processing". If the failure cannot be eliminated, please contact the retailer timely.
- Use a voltmeter to measure whether the voltage across the BAT + / BAT- terminals of the inverter is higher than 44.8V, and check whether the voltage polarity is consistent with the input polarity of the inverter. If the voltage across the terminals BAT + / BAT- of the inverter is higher than 44.8V, which means the battery has begun to work normally.
- After confirm the battery output voltage and polarity are correct, turn on the inverter, then turn on the circuit breaker switch.
- Check whether the indicator light for the inverter and the battery connection (the communication indicator and the battery access status indicator) is in normal condition. If normal, the connection between the battery and the inverter is completed. If the indicator light shows abnormal, please check the inverter manual or contact the local dealer.

6.2 Alarm description and processing

When protection mode is activated or system failure occurred, the LED indicator on the front panel will alarm, through net management can query specific alarm class and take appropriate action.

6.2.1 Alarm and countermeasure for affecting system output

If there are any abnormalities affecting the output, such as battery cell in the battery module occurs over-current protection during charge/discharge, under-voltage protection, and temperature protection, in the system, please deal with them according to Table 6-1.

Table 6-1 Main alarm and Protection

State	Alarm category	Alarm indication	Processing
Charge state	Over-current when charging	RED light flashing Buzzer start	Reduce the charging current below the rated value.
	High temp protection	RED light flashing	Stop charging and find out the cause of the trouble.
Discharge State	Over-current protection when discharge	RED light flashing Buzzer start	Stop discharge and reduce discharge current below rated value.
	High temp protection when discharge	RED light Flash in	Stop discharging and find out the cause of the trouble.
	Over-discharged protection	RED light flashing Buzzer start	Start charging.
	Low voltage alarm	Yellow light on	Start charging.

6.2.2 Alarm and countermeasure for non-affecting system output

If a low SOC alarm occurs, the battery system also issues a corresponding alarm signal.

Maintainer should check the equipment according to the prompt information, determine the type and location of the fault, and take corresponding countermeasures to ensure that the system is in the best working condition to avoid affecting the system output. The phenomena and countermeasures are shown in Table 6-2.

Table 6-2 Minor alarm

Alert category	Alarm indication	Countermeasure
0<SOC<10%	System working status: RED light is always on	Stop discharge, and charge the battery system in time

6.2.3 Analysis and treatment of common faults

Table 6-3

Item	Fault phenomenon	Reason analysis	Solution
1	The indicator does not respond after power on the system	Make sure press and hold the power switch (Reset switch) for 3s.	Check the power switch
2	No DC output after power on the system	Check if the DC breaker is turned on	Check the status of the DC circuit breaker on the side of cabinet
3	No DC output and red light is ON,buzzer beeping	Battery voltage is too low	Charging the battery system
4	The battery cannot be fully charged	Charging voltage is too low	Adjust charging voltage within 57.1V~57.6V range
5	The power cable sparks once power on and ALM indicated Red light on	Power connection short-circuit	Turn off the battery, check the cause of the short circuit
6	The master power box Pro LED1 is yellow flashing	Communication fault between product and product, or between internal modules in battery.	Check the external communication cable firstly, Check the internal communication cable secondly
7	The led 1,2 don’t stop changing alternately	Modules comms address distribution is fault	Check the external comms cable connection firstly. Check the slave module DIP setting.

If you need any technical help or have any question, please contact the dealer in time.